

Serving & Setting Industry Standards Since 1970





Innovative Spring, Wire Form, & Fourslide Solutions

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SPRING Innovative Spring, Wire Form, & Fourslide Solutions

Call or Click Today for a **Free Custom Quote!**

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Gilco Spring

At Gilco Spring our mission is clear, serve our clients and set industry standards by consistently providing high quality components, delivered on-time, and at a competitive cost.

Founded in 1969, Gilco has diligently invested in our workforce and utilized the latest technology available to lead in the marketplace for guality, service, and innovation. Our state-of-the-art CNC equipment and cutting edge tooling designs enable the production of high quality components at optimal speed with zero defect quality.

In 2016, to support our growing and diversified customer base, Gilco Spring expanded the production facility by 10,000 sqft.



The Gilco Spring difference:

- After your components are produced, we are vertically equipped to heat treat, vibratory tumble, shot peen, set removal, and apply corrosion resistance applications all under one roof.
- Expanded floor space and ISO 9001-2015 Certified processes.
- Order tracking from entry to on-time delivery.

Our complete product line includes:

- **Compression springs** •
- **Extension springs** •
- **Torsion springs**
- Flat springs
- Wire forms •
- Clips & an array of fourslide components

Our experience and well trained Gilco Spring of Florida team is your partner of choice for high quality components - from prototype to final production!



Capabilities Overview

Gilco Spring provides the finest quality products, to exacting specifications and rigid delivery schedules at competitive prices. In order to support large production volumes, and provide the latest in production technology, Gilco Spring has partnered with several highly-equipped, local finishing facilities to provide quality electroplated, mechanical plated, and painted finishes to most commercial requirements.

In-House Tool & Die Making: General (Standard Lead Time—8 weeks)

- Contract Manufacturing
- Prototypes

Spring & Wire Form Wire Range

0.007"–0.315" Wire Diameter

Fourslide Material Range

- Max .1875" Wire Diameter
- Max 2.125" Stock Width
- Min .004" Material Thickness

In-House Processing

- Shot peening
- Grinding
- Heat treating
- Vibratory tumbling
- Corrosion resistant applications
- Set removal

Outside Processing: Strategic Partnerships

- Drv Film Lubricants
- Passivation
- Tin, Nickel and Gold Plated
- Black Oxide, E-coat, Zinc Plate
- Any other customer requirements



- In-line ovens for stress relieving





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Additional Services

- Expediting
- Warehousing/KANBAN
- Special Packaging

Production Volume

- Prototype
- Small Runs
- Large Runs

Typical Lead Time

- 4 weeks—Standard Orders
- Customer Requests with contracts

Quality Control

- ISO 9001:2015 Certified Process
- Multiple Spring Testing Equipment
- Statistical Process Control Procedures
- Statistical Quality Control Procedures

Here are just a few of the industries we serve: Aerospace, Appliances, Automotive, Building Products, Electrical, Fasteners, Furniture, HVAC, Lawn and Garden, Refrigeration, Hydraulic & Pneumatic, Medical, Military, Power Tools, **Recreation**, Seating.

Made to Service All Industries!